- 1. System cost estimate: Aerospaceplane (Gen 1)
- 2. Cost basis:
 - Closed Air Force sizing analysis of two-stage aerospaceplane system with system weight estimates
 - Historical weight-based cost estimating relationships for development and production cost; yields work-years required
 - Recurring direct labor based on Space Shuttle orbiter actual data; yields work-hours required
 - Cost estimate quality: Rough-order-ofmagnitude (ROM) estimate
- 3. Assumptions:
 - 2007 state-of-the-art (TRL 6-9) technology readiness at beginning of engineering development
 - Prime contractor-led system development
 - 15% empty weight margin applied to booster and orbiter empty weights (integrated into the sizing/performance analysis) except for booster and orbiter main engines
 - Main engine nominal thrust set at 92%
 - Airframe structure is standard aluminum design
 - Orbiter thermal protection system is current (best) Space Shuttle orbiter technologies
 - Passenger spaceplane recurring costs equivalent to orbiter recurring costs
 - Indirect labor costs assumed equal to direct labor costs
 - Main engine replacement at IOC is 10 missions
 - Main engine replacement at FOC is 25 missions
 - \$5M for booster and orbiter (combined) non engine spares and propellant costs per mission (~1% of booster and orbiter production cost for spares each mission)
 - \$2M for passenger spaceplane spares and propellant costs per mission
 - Booster main engines are 120% RD-180 equivalent LOX/kerosene engines
 - Orbiter main engines are RD-120-equivalent LOX/kerosene engines
 - Work-year cost is \$250K (US)
 - Cost-optimized design as described (e.g., use of TRL 6-9 technologies, modern manufacturing processes, etc.) enables 40%

cost reduction from historical U.S. government business-as-usual actual program costs

- Two types required for assured space access (meaning all development and production costs are doubled)
- Three operational systems of each type fielded for six systems total; two operational passenger spaceplanes per type
- No credit is taken for use of derivatives of existing engines
- Because baseline historical data includes 15-20% program cost growth, projected costs based on this data includes 15-20% program cost reserve
- No cost reduction due to learning curve is taken for FOC support costs or replacement engine production costs
- 4. Cost elements:
 - Booster and booster main engines development and production costs
 - Orbiter and orbiter main engines development and production costs
 - Passenger spaceplane and spaceplane main engines development and production costs
 - Cargo container development and production costs
 - Complete booster/orbiter/spaceplane recurring IOC and FOC costs
- 5. Development work-years (U.S. government business-as-usual- BAU) per system type:
 - Booster: 57,200
 - Orbiter: 41,400
 - Passenger spaceplane: 42,000
 - Cargo container: 8,300
 - Booster engine: 17,000
 - Orbiter engine: 7,400
 - Spaceplane engine: 1,000



Gen. 1 aerospaceplane with passenger spaceplane (left) and cargo container (right)

- Total: 174,300
- Integration factor: 1.17 (4 elements booster, orbiter, spaceplane, and cargo container)
- Adjusted total: 204,000 (Note: For comparison, the Space Shuttle orbiter and SSME required 93,000 work-years)
- Development cost: \$51B
- Reduced development cost based on using stated cost-optimized assumptions: \$31B (\$24.5B + \$6.5B reserve)
- 6. Production work-years (U.S. government BAU) per system type and no. of equivalent units:
 - Booster: 9,700 (5)
 - Orbiter: 12,500 (5)
 - Passenger spaceplane: 5,000 (3)
 - Cargo container: 1,500 (7)
 - Booster engine: 2,900 (14)
 - Orbiter engine: 1,200 (14)
 - Spaceplane engine: 200 (7)
 - Total: 33,000
 - Integration factor: 1.08 (4 elements)
 - Adjusted total: 35,700
 - Production cost: \$8.9B
 - Reduced development costs based on improved manufacturing capabilities relative to 1960's-1980's historical data: **\$5.4B**
- 7. Cargo recurring operations cost per mission:
 - Booster direct support work-hours: 23,700
 - Orbiter direct support work-hours: 29,300
 - Combined direct support work-hours: 53,000
 - Assumed indirect support work-hours: 53,000
 - Total support work-hours: 106,000
 - Delivered payload (net) to space logistics depot: 25,000 lb
 - Total support work-hours (cargo mission) per lb delivered: 4.25
 - Support cost per work-hour (1,840 hours per year): \$136
 - Support cost per lb of payload delivered: **\$575**
 - Booster engine average work-years to produce: 124
 - Booster engine average cost: \$31
 - IOC life of engines: 10 missions
 - Booster engine avg. cost per mission (IOC): \$3.1M

- No. of booster engines: 4
- Booster engine cost (total @ IOC) per mission: \$12.4M
- Booster engine cost (IOC) per lb of delivered payload: **\$500**
- FOC life of engines: 25
- Booster engine cost (FOC) per lb of delivered payload: **\$200**
- Orbiter engine average work-years to produce: 52
- IOC life of engines: 10 missions
- No. of orbiter engines: 4
- Orbiter engine avg. work-year prorated per mission (IOC): 5.2
- Orbiter engine average cost: \$21.5M
- Orbiter engine avg. cost per mission (IOC): \$1.3M
- Orbiter engine cost (total @ IOC) per mission: \$5.2M
- Orbiter engine cost (IOC) per lb of delivered payload: \$200
- FOC life of engines: 25
- Orbiter engine cost (FOC) per lb of delivered payload: \$80
- Non-engine spares and propellants per mission per lb of delivered payload: \$200
- IOC cost per lb of delivered cargo: \$575 + \$500 + \$200 + \$200 = **\$1,475**
- IOC cargo mission recurring cost: ~\$37M
- FOC cost per lb of delivered cargo: \$575 + \$200 + \$80+ \$200 = **\$1,060**
- FOC cargo mission recurring cost: ~**\$26M**
- 8. Passenger transport recurring operations cost per mission:
 - Passenger spaceplane direct support workhours: 29,300
 - Passenger spaceplane indirect support workhours: 29,300
 - Total support work-hours: 58,600
 - Total support cost: \$8M
 - Spaceplane engine average work-years to produce: 29
 - Engines per spaceplane: 2
 - FOC life of engines: 25
 - Spaceplane engine cost per mission (FOC): \$0.3M
- M. Snead, 7 Aug 2007, mike@mikesnead.net

- Spaceplane mission recurring cost (FOC): \$8M + \$0.3M + \$2M = \$10.3M
- Total passenger transport mission cost (FOC): \$26M + \$10.3M = ~\$36M
- Passenger transport cost (FOC): **\$3.6M**
- 9. U.S. government annual recurring mission costs (FOC):
 - 15 cargo missions: \$390M
 - 5 passenger transport missions: \$180M
 - Total annual cost: **\$570M**
 - 20 years total recurring cost: **\$11.4B**
- 10. Total 20-year non-recurring and recurring costs for 2 types of Gen 1 aerospaceplanes:
 - Development: \$62B (includes 15-20% reserve)
 - Production: \$10.8B (includes reserve)
 - Recurring: \$11.4B
 - Total: \$84.2B (includes reserve)
 - Avg. cost per year: **\$4.2B**
 - Current annual U.S. government expenditures on space access: \$5-6B (\$100B-\$120B over 20 years)
 - Avg. cost per mission: **\$210M**
- 11. Commercial use of Gen 1 aerospaceplanes:
 - FOC flight rate per system: ~24 missions per year (nominally every two weeks plus time for depot operations)
 - FOC fleet annual flight capacity: ~140
 - U.S. government current annual mission needs: ~20
 - Annual no. of additional missions available for additional government and private use: ~120
 - Annual possible revenue (FOC recurring costs + 10% profit): \$3.7B (80%/20% split for cargo/passenger)
 - 20-year possible revenue: ~\$74B
- 12. Notes:
 - Details of the cost estimate were published in the AIAA paper "Cost Estimates of Near-Term, Fully-Reusable Space Access Systems," James M. Snead, 2006. This paper is available at <u>http://mikensnead.net</u> on the space resources page.
 - The cost-engineering methodology used for the development and production cost estimates were based on Koelle's <u>Handbook of</u> <u>Cost Engineering for Space Transportation</u> <u>Systems</u>.

• Additional systems procured beyond three operational systems are for production article ground test and major component spares.